This document provides information to set up RSLinx Enterprise running in a computer connected via Ethernet Network with an ANC-100e to communicate with a SLC5/04 or PLC5 processor on a Data Highway Plus Network using the HMI feature.

Note: Before proceeding, make sure

- ANC-120e Driver is installed (Only if using ANC-120e)
- Network Adapter is correctly configured to access ANC-120e or ANC-100e
- ANC-120e is connected to the computer and DH+ network or ANC-100e is connected to the same Ethernet network or directly to your computer, and to the DH+ network.

For this example:

- ANC-100e IP address = 192.168.0.230
- SLC5/04 DH+ node = 03
1. Turn ON the first row in the ANC-100e’s “HMI” tab in the web interface.
2. Enter an IP address that is not being used (keep in mind that it has to be in the same network the ANC-100e is) and enter the DH+ node of the device that you are connecting to.
3. You can repeat steps 1 and 2 for each row to communicate with up to 5 DH+ devices if necessary, using a different IP address in each row.
   Click “Apply” and wait for the unit to reboot (5 seconds).

4. Open “FactoryTalk Administration Console” application.

   ![FactoryTalk Live Data Test Client](http://www.automation-networks.com)
5. Right click in “Network (THIS COMPUTER)” and select “New Application...”

![Diagram showing the process]

6. Enter a name for the project (“Test” for our example) and click “OK”
7. Right click on the application that you have created and select “Add New Server” -> “Rockwell Automation Device Server (RsLinx Enterprise)”
8. Name the *RsLinx Enterprise Server* and press “OK”
9. Select “Communication Setup” from the tree on the left side of the screen.

10. And then Right Click on the “RsLinx Enterprise” server icon that we just created on the right side, and Select “Add Driver”.

11. On the “Add Driver Selection” Window, select “Ethernet” and press “OK”.
12. Enter a Name for the driver and press “OK”

13. Right Click on the Ethernet driver icon and select “Add Device”.
14. In the “Add Device Selection” Window, select a suitable device for the one that you are connecting to
15. If it is a PLC5, select “Ethernet PLC” -> “PLC5 with Ethernet interface”
16. If it is a SLC5/04, select “Ethernet SLC devices” -> SLC 505
17. (In this document, we are connecting to a SLC5/04 with 16K, thus we selected “1747-L551E, SLC-5/05 Processor w/16K”)
18. Then press “OK”
19. Name the processor and enter the IP address that you used on the HMI tab of the ANC-100e to communicate with this PLC or SLC that you are configuring (in our case: 192.168.0.231)

20. Then press “OK”

21. Now you should see the added device in the tree on the right side of the screen

22. If you used more than 1 row in the HMI tab of the ANC-100e, repeat steps 13 to 20 for each row

23. In order to test the connection of a device, you can use the following procedure
24. Click on “Add” and enter a shortcut name
25. Then link it to the added processor by selecting the shortcut and then clicking on the processor. Then click on “Apply”

26. You should see a window showing the information of the shortcut, press “Yes”
27. Then Click the “OK” button on the bottom of the screen to save the shortcut and make it effective

![Screenshot of the Offline Tag File window](image1)

28. Open Factory Talk Live Data Test Client

![FactoryTalk Live Data Test Client](image2)

29. In the “Initial Connection” Window, select the project name that you created for this (in our example, we named it “Test”). Then Click “OK” to open it

![Screenshot of the Initial Connection window](image3)
30. Create a default group and press “OK”

![Create Group dialog box]

31. Then we get to a window where we can see that our shortcut named “testsc” is able to show the data from our processor.

![Add Item dialog box]
32. Select a data word to add to the client (For instance “B3:0”), and click “OK” to add it

33. Now you should be able to see/monitor the value in the selected memory address of the processor